

## Direct Current Comparator Resistance Bridges

World's First **ONE BRIDGE** Family of Modular and Expandable DCC Bridges



### 6622A SERIES FEATURES

- ◆ Widest Available Range from 1 mΩ ~1 GΩ
- ◆ Best Accuracy: ± 0.015 ppm of Reading
- ◆ Modular Design, **Expandable** Capabilities, Complete Investment Protection
- ◆ Full 10.5 Digits (0.1 ppb) Display Resolution
- ◆ Unique Measurement Trending Display
- ◆ Provides Measurement Results on Display
- ◆ Change All Key parameters "on-the-fly" while the measurement is running
- ◆ Built-In Voltages to 1000 Vdc
- ◆ Linearity: ± 0.01 ppm of Full Scale
- ◆ Resolution: ± 0.0001 ppm of Full Scale
- ◆ Temperature Option Available
- ◆ Wide Range of Ratios: 0.1:1 ~ 100:1
- ◆ Extended Low End Range Down to 1 μΩ with Currents Up to 10,000 A
- ◆ Range Extenders in 150 A Increments with Built-In Power Supplies and Electronic Switching
- ◆ Fully Programmable IEEE 488.2
- ◆ BridgeWorks™ Data Acquisition Software
- ◆ Unique Calibration Support Strategy
- ◆ Complete Measurement Systems Available

**GUILDLINE INSTRUMENTS 6622A SERIES** introduces new design concepts and the **best in measurement** uncertainties for Direct Current Comparator (DCC) Resistance Bridges manufactured by anyone today. Unique innovations in 6622A design and modularity means users no longer have to decide what Bridge satisfies current requirements as well as guess as to what Bridge would meet future requirements. Optional modules allow for normal, high ohms, and low ohms measurements without having to purchase multiple bridges.

The 6622A Series **modular design** allows you to buy what is required today with existing budgets, and when workload requirements change, simply expand your bridge to meet these requirements without any loss of your original investment! Modular design provides a **ONE BRIDGE** solution reducing life cycle costs not only for equipment support, but also for software development and technician training. Modular design provides the perfect solution for current and future needs, whether you need a Primary Laboratory Standard or secondary uncertainties.

The concept and implementation is easy. You can start with a low-cost 6622A Base DCC Bridge with uncertainties down to 0.1 ppm and measurement range to 100 kΩ. Workload requirements demand higher measurement range? Then start with the eXtended Range (XR) model with its measurement range to 100 MΩ. You can move to better uncertainties with an eXtended Performance (XP) or eXtended Performance & Range (XPR) models. You can even start with or upgrade to the **world's leading Resistance Bridge with the High Voltage Model (HV)** with uncertainties down to 0.015 ppm and a measurement range of 1 GΩ and with built-in voltages to 1000 Vdc.

**The 6622A Series Provides the Best Measurement Specifications, Widest Range of Options, and Most Innovative Modular Design of Any DCC Bridge!**

If you already own the base model, Guildline can upgrade this unit to provide extended range, extended performance or even **improve both range and uncertainties**. The choices are yours and designed to meet your workload, not ours! Best of all, your current software programs will work and the menus will be the same, thus dramatically reducing learning curves and training requirements. Ongoing operating costs are also dramatically reduced because a **ONE BRIDGE** series offers reduced support costs when the time comes for calibration.

Available **Bridge expansions** for all models include external current range extenders at 3 A and 10 A, and at 150 A increments up to 10,000 A; internal voltages to 1000 Vdc; and complete temperature capability. Or simply invest in the best from the beginning!

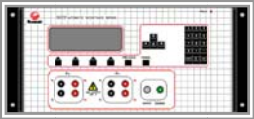
# 6622A Series of DCC Bridges

The unique design is based on over 40 years of knowledge and experience in building DCC Bridges. **Innovation abounds** and your **Investment is protected**. When you buy any 6622A Series Bridge it's as if you know them all. Menu operation, measurement setup, measurement operation and software are identical among all models. When you want extended range or enhanced performance – you still have only **ONE BRIDGE to support for calibration**. Just look at the **models and expansion paths** available for you with the 6622A Direct Current Comparator **ONE BRIDGE** Series.

## 6622A SERIES – MODELS AND EXPANSION PATHS (BOX SPECIFICATIONS LISTED ARE 3 YEAR ABSOLUTE ACCURACY)

You can **start** with our very competitively priced **6622A Base unit**. The

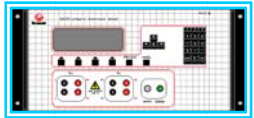
**3 YEAR ACCURACY: 0.1 ppm**  
**6622A-BASE**  
**RANGE: 1 mΩ ↔ 100kΩ**



One Menu and One Software package for all Bridges in this Series.

Or start out with the **6622A-XP (eXtended Performance)** Model. This model has the same measurement range as the 6622A Base Model...however the uncertainties of the

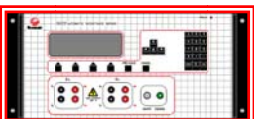
**3 YEAR ACCURACY: 0.05 ppm**  
**6622A-XP**  
**RANGE: 1 mΩ ↔ 100kΩ**



to Guildline and we can **expand the 6622A to a 6622A-XP**. Instrument control and internal menus will be the same, and your software procedures will still work – the same instrument operation and calibration support but with the improved uncertainties you need!

The newest addition to our line is the 6622A-eXtended Performance Special accuracy model. This bridge can be upgraded from our Base and XP series only and does not have the extended range available. This bridge was the

**3 YEAR ACCURACY: 0.02 ppm**  
**6622A-XPS**  
**RANGE: 1 mΩ ↔ 100kΩ**



this is the only bridge that cannot be fitted with the Temperature option.

6622A “Base” unit provides a wide measurement range of 0.001 Ω to 100 kΩ, with best

uncertainties starting at 0.03 ppm. A perfect solution to meet demanding workloads and laboratory budgets. Learn only

measurement ranges are significantly enhanced. Using the interchange

technique to remove bridge error the best uncertainty is 0.02 ppm. If you already own the 6622A and now your workload demands better

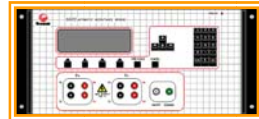
uncertainties, simply return the unit to Guildline and we can **expand the 6622A to a 6622A-XP**. Instrument control and internal menus will be the same, and your software procedures will still work – the same instrument operation and calibration support but with the improved uncertainties you need!

result of many NMI's asking for the best uncertainties available. Guildline responded with the XPS model. Specially calibrated for 1:1 ratios

**expect better than 0.015 ppm Interchange Performance** for the mid-range of this bridge. Note that

Need a **higher measurement** range? Move up to our model **6622A-XR**

**3 YEAR ACCURACY: 0.1 ppm**  
**6622A-XR**  
**RANGE: 1 mΩ ↔ 100MΩ**



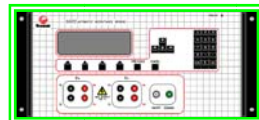
(eXtended Range). This laboratory standard provides outstanding working measurement range of 0.001 Ω all the way to

100 MΩ and with an internal 100 V supply. Using the interchange technique the best uncertainty is

0.03 ppm. The best part is **No-Buyers Remorse**. If you had previously purchased a 6622A-Base Model, and now your workload has evolved to higher values, simply send the instrument back to Guildline and we will **enhance your 6622A to a 6622A-XR** at a very attractive price.

**Need Primary Laboratory Performance?** Our **6622A-XPR** has both the eXtended Performance and Range. Primary

**3 YEAR ACCURACY: 0.05 ppm**  
**6622A-XPR**  
**RANGE: 1 mΩ ↔ 100MΩMΩ**



Level Performance at a secondary pricing structure, and you can expand from any previous

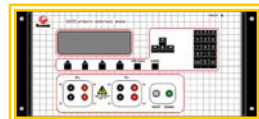
6622A Series model. With 0.02 ppm measurement uncertainties using the interchange technique, 100 MΩ range, current extension to 10,000

A, this unit is a true primary laboratory work-horse. As an added bonus, all DCC Bridges within this series come complete with BridgeWorks™ Software.

### WHY NOT EQUIP YOUR LABORATORY WITH THE BEST!

Our **6622A-HV (High Voltage)** model has the highest measurement range @1 GΩ, the highest voltage @ 1000Vdc and at 0.02 ppm this standard provides **the ultimate measurement capabilities of any DCC Bridge available today**. You can

**3 YEAR ACCURACY: 0.04 ppm**  
**6622A-HV (1kVDC)**  
**RANGE: 1 mΩ ↔ 1 GΩ**



expand from the 6622A-Base to the 6622A-XR or the 6622A-XP and from all of these bridge models to the 6622A-XPR

and the 6622A-HV. Innovation, performance, and investment protection delivered with the **ultimate in expansion flexibility!**

## 6622A Series – The Best in Engineering Design, and Innovation

An easy-to-use, front panel **menu system is common to all models** eliminating in-depth operator learning requirements. **IEEE 488.2** is standard on all models with the universally recognized **Standard Code Programmable Interface (SCPI)** based commands incorporated as the programming language of choice. You can have a rack or bench mount model and even have your choice of **front or rear terminals**. Your requirements, your needs - one family of instruments.

All 6622A Bridges now provide a full  $10^{1/2}$  digits of resolution and the ability to **graphical see** the data (trending). You can have the data presented in a **summary or detailed format** right on the Bridge Screen or available via PC Base BridgeWorks Software. Measurement and **Uncertainty Analysis** you need as a Metrologist or to meet the requirements of ISO 17025 Accreditation.



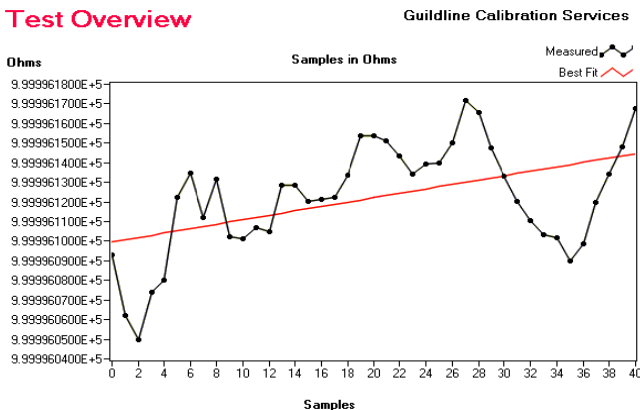
Examples of Actual 6622A Display Pictures Taken at Trade Shows - Note Std Dev is in ppm showing **ppb performance!**

Every effort has been taken in the 6622A Series design to reduce noise and error. **Thermal EMF effects are eliminated** by automatic current reversal. The **unique architecture** of the bridge and its **control algorithm** further removes gain and offset errors in the **nanovolt balance detector** and the **precision toroid**. The end results are shown by **long term accuracy and linearity** without the need for routine, frequent verification tests or calibrations.

The 6622A bridges can be used in either a **fixed or automatic reversal rate** mode of operation. In fixed reversal rate mode, **automatic current polarity reversal** is programmable, updating measurements from every 2 seconds to 14 minutes. Unique computerized measurement mode provides automatic reversal rates, optimizing the polarity reversal rate. In resistance measurement the **fastest measurement speed** is achieved while maintaining required measurement uncertainty. In temperature applications, this feature makes it possible to **track fast changing temperatures**.

### 100:1 Transfer (10 kΩ to 1 MΩ)

#### Test Overview



And it's not just the modularity that makes the 6622A Series unique and the best **ONE BRIDGE** solution offered today. Historical limitations of 13:1 ratio ranges have been eliminated. With new resistance **measurement ratios from 0.001:1 up to 100:1**, the 6622A series allows the ultimate **flexibility in choosing standards**.

Just take a look at results from using a **10 kΩ Resistance Standard to 1 MΩ UUT** (Unit Under Test) measurement in a typical 100:1 measurement. The results are good – very good. Wider measurement ratios equate to fewer standards required to perform measurements. In fact, the 6622A series can be used for measurements from **1 μΩ to 100 MΩ** with **just 4 (four) Resistance Standards required**.

Another advantage is that **temperature stabilized resistance standards** (both oil based and air based) which have **very-low temperature coefficients** can now be used to characterize high value resistors (which typically have high temperature coefficients). For example, you can now use a 100 kΩ Resistance Standard (Rs) from an oil bath to verify Rx values up to 10 MΩ. If you were to examine a typical measurement uncertainty workup, **measurement uncertainties** due to your resistance standard temperature coefficients are practically eliminated.

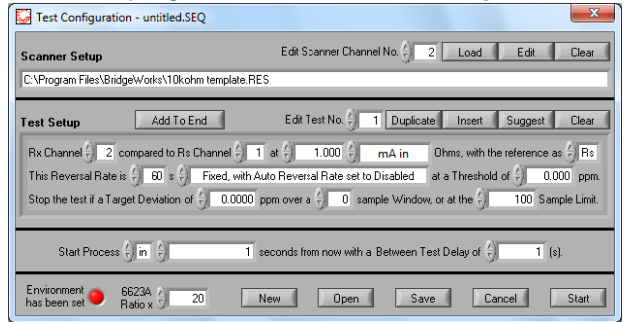
The 6622A Series, when used with the **Guildline Instruments Model 6634A or Model 6636 Temperature Stabilized Resistance Standards**, effectively **eliminate errors** due to the affects of temperature environment, even when used in a calibration laboratory environment of **23 °C @ ± 3 °C**.

# 6622A Series of DCC Bridges

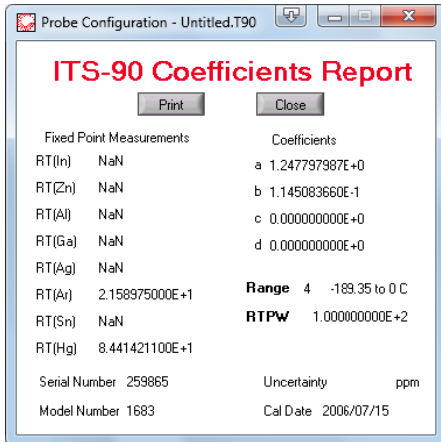
## 6622A BridgeWorks Software

Not only does Guildline provide unique DCC Bridge hardware, but we offer complete new solutions for software as well. The software program called **BridgeWorks** is now provided for setup, control, measurements, and reporting. BridgeWorks is provided free with any of the Bridges in the 6622A Series. **Optional BridgeWorks plugins** are available to expand BridgeWorks functionality. Users can always **upgrade** their BridgeWorks software should the requirement arise in the future. BridgeWorks, is also the **upgrade path for current ResCal** users.

BridgeWorks software is extremely powerful, yet **straight forward and user friendly**. The software comes with all of the useful and convenient features commonly found in **window based** commercial software programs. **On-line context help** is available to provide added assistance in understanding the functions of the software. BridgeWorks was **developed in LabVIEW®** offering direct compatibility to all National Instruments GPIB interfaces. These interfaces come in a wide variety of connection options to your PC such as **USB, FireWire, Ethernet, PCI, PCMCIA, RS232/485**, and more. Guildline can even provide a complete Resistance Measurement System with the 6622A Series **ONE BRIDGE** solution by adding Resistance Standards, Scanners, Range Extenders and software. This system is integrated, verified and tested in a rack a little more than 36" high. **Complete turnkey solutions!**



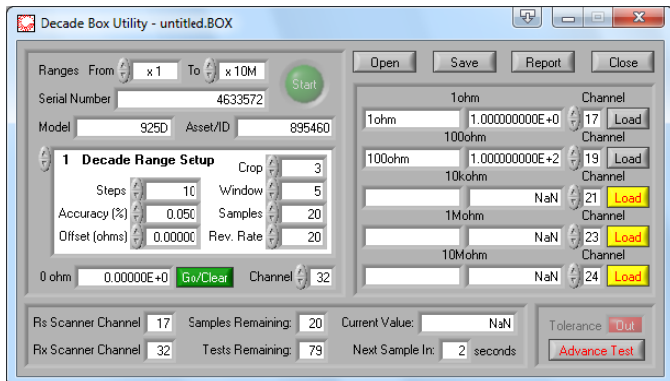
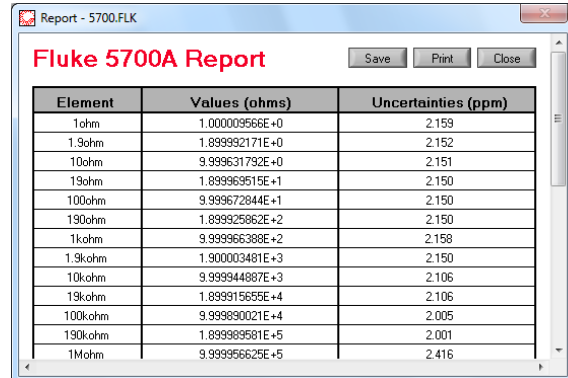
For a **complete, automated resistance or temperature** measuring system, a 6622A Series bridge can be used with Guildline's 6664C Low Thermal Scanners and Guildline's 6634A Temperature Stabilized Resistance Standards. When the Bridge is used with a Guildline low **thermal matrix scanner**, the software can turn the bridge into a **multiple-channel** calibration and measurement system. Timed, sequenced single or multiple tests can be initiated while the bridge is unattended. All user **definable test variables**, such as excitation current, reversal rate etc can be **programmed on a per test basis**, giving the **users full control and flexibility** in conducting well designed experiments. Additionally, internal utilities reside within the software to enhance and **simplify the calibration of the 6622A Series DCC Bridge** by using the Guildline 6634A Series of Temperature Stabilized Resistance Standards.



**BridgeWorks Software** provides comprehensive graphic display, math functions and trend analysis. Data can be **easily exported** to MS-Excel®, Crystal Reports® and in HTML format. All reports generated conform to traceability

requirements of ISO-17025. BridgeWorks also provides **additional temperature capability** for those metrologists requiring this additional capability.

**BridgeWorks** enhances resistance capabilities on other laboratory standards through the use of plugins and utilities. These optional utilities include **calibration routines** for High End Calibrators such as the **Fluke 5700A and 5720A Series**,



Agilent 3458A Long Scale DMM's and others. **Each output** value is calibrated by **direct ratio transfer** to the working set resistors, not calculated as by artifact calibration.

There is even a utility for the **automated calibration of decade boxes**. This utility allows for direct calibration up to an 8-dial decade box spanning the full system measurement range. The utility is designed to **measure the absolute resistance value of each decade** box step and determine if the value is within the nominal tolerance specification. The utility incorporates a provision to **allow for trimming** of an adjustable decade box such as the ESI 925 and **supports both direct reading and standard decade boxes**.

## 6622A Series Specifications

**Note:** The 6622A-Base, 6622A-XP and 6622A-XPS models are limited to a maximum of 100 kΩ with a maximum R<sub>s</sub> (Resistance Standard) of 10 kΩ. Because of the unique variable ratios available on all models, it is possible to measure UUT's with a variety of R<sub>s</sub> Standards. For example, a 10 kΩ UUT could be measured with a 100 Ω, 1 kΩ and 10 kΩ Resistance Standard (R<sub>s</sub>). To determine the measurement uncertainty due to the bridge, simply look at the R<sub>s</sub> you are using, and then go to the appropriate UUT Sub range.

<h1 style="margin: 0;">6622A-BASE</h1> <p style="margin: 0;">XP Range: 1 mΩ ◀ ▶ 100 kΩ</p>		Low Ohms Ratios <sup>1</sup>			
		R <sub>s</sub> 1 Ω ▶		± 0.8 ppm	± 0.7 ppm
		NOMINAL RATIO ▶		<b>0.001:1</b>	<b>0.01:1</b>
		ACTUAL RATIO ▶		0.8m > R <sub>x</sub> < 0.008	0.008 > R <sub>x</sub> < 0.08
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>			
0.8 > R <sub>x</sub> < 6.3	◀ ACTUAL RATIO ▶	0.08 > R <sub>x</sub> < 0.8	0.8 > R <sub>x</sub> < 6.3	6.3 > R <sub>x</sub> < 13.4	13.4 > R <sub>x</sub> < 107.5
<b>1:1</b>	◀ NOMINAL RATIO ▶	<b>0.1:1</b>	<b>1:1</b>	<b>10:1</b>	<b>100:1</b>
± 0.03 ppm	◀ 1 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀ 10 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀ 100 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.3 ppm
± 0.03 ppm	◀ 1 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.8 ppm
± 0.05 ppm	◀ 10 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.2 ppm	<b>[XR MODEL]</b>

<h1 style="margin: 0;">6622A-XR</h1> <p style="margin: 0;">Base Range: 1 mΩ ◀ ▶ 100 MΩ</p>		Low Ohms Ratios <sup>1</sup>			
		R <sub>s</sub> 1 Ω ▶		± 0.8 ppm	± 0.7 ppm
		NOMINAL RATIO ▶		<b>0.001:1</b>	<b>0.01:1</b>
		ACTUAL RATIO ▶		0.8m > R <sub>x</sub> < 0.008	0.008 > R <sub>x</sub> < 0.08
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>			
0.8 > R <sub>x</sub> < 6.3	◀ ACTUAL RATIO ▶	0.08 > R <sub>x</sub> < 0.8	0.8 > R <sub>x</sub> < 6.3	6.3 > R <sub>x</sub> < 13.4	13.4 > R <sub>x</sub> < 107.5
<b>1:1</b>	◀ NOMINAL RATIO ▶	<b>0.1:1</b>	<b>1:1</b>	<b>10:1</b>	<b>100:1</b>
± 0.03 ppm	◀ 1 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀ 10 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀ 100 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.3 ppm
± 0.03 ppm	◀ 1 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.8 ppm
± 0.05 ppm	◀ 10 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.2 ppm	± 3 ppm
± 0.15 ppm	◀ 100 kΩ ▶	± 1 ppm	± 0.3 ppm	± 0.5 ppm	± 6 ppm
± 0.25 ppm	◀ 1 MΩ ▶	± 2.5 ppm	± 0.6 ppm	± 0.8 ppm	± 8 ppm
± 2.0 ppm	◀ 10 MΩ ▶	± 8 ppm	± 4 ppm	± 8 ppm	<b>[HV MODEL]</b>

## 6622A Series of DCC Bridges

<h1>6622A-XP</h1> <p>XP Range: 1 mΩ ◀ ▶ 100 kΩ</p>		Low Ohms Ratios <sup>1</sup>				
		R <sub>s</sub> 1 Ω ▶	± 0.7 ppm	± 0.6 ppm		
		NOMINAL RATIO ▶	<b>0.001:1</b>		<b>0.01:1</b>	
		ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>				
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
<b>1:1</b>	◀ NOMINAL RATIO ▶	<b>0.1:1</b>	<b>1:1</b>	<b>10:1</b>	<b>100:1</b>	
± 0.02 ppm	◀ 1 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm	
± 0.02 ppm	◀ 10 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm	
± 0.02 ppm	◀ 100 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.3 ppm	
± 0.02 ppm	◀ 1 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.8 ppm	
± 0.03 ppm	◀ 10 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	[XPR MODEL]	

<h1>6622A-XPR</h1> <p>XPR Range: 1 mΩ ◀ ▶ 100 MΩ</p>		Low Ohms Ratios <sup>1</sup>				
		R <sub>s</sub> 1 Ω ▶	± 0.7 ppm	± 0.6 ppm		
		NOMINAL RATIO ▶	<b>0.001:1</b>		<b>0.01:1</b>	
		ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>				
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
<b>1:1</b>	◀ NOMINAL RATIO ▶	<b>0.1:1</b>	<b>1:1</b>	<b>10:1</b>	<b>100:1</b>	
± 0.02 ppm	◀ 1 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm	
± 0.02 ppm	◀ 10 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm	
± 0.02 ppm	◀ 100 Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.3 ppm	
± 0.02 ppm	◀ 1 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.8 ppm	
± 0.03 ppm	◀ 10 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	± 3 ppm	
± 0.1 ppm	◀ 100 kΩ ▶	± 0.7 ppm	± 0.2 ppm	± 0.3 ppm	± 6 ppm	
± 0.2 ppm	◀ 1 MΩ ▶	± 1.5 ppm	± 0.4 ppm	± 0.6 ppm	± 8 ppm	
± 1.5 ppm	◀ 10 MΩ ▶	± 8 ppm	± 2.5 ppm	± 4 ppm	[HV MODEL]	

<h2 style="margin: 0;">6622A-XPS</h2> <p style="margin: 0; font-size: 0.8em;">XPS Range: 1 mΩ ◀ ▶ 100 kΩ</p>		Low Ohms Ratios <sup>1</sup>				
		$R_s$ 1 Ω ▶	± 0.7 ppm	± 0.6 ppm		
		NOMINAL RATIO ▶	<b>0.001:1</b>		<b>0.01:1</b>	
		ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>				
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
<b>1 : 1</b>	◀ NOMINAL RATIO ▶	<b>0.1 : 1</b>	<b>1 : 1</b>	<b>10 : 1</b>	<b>100 : 1</b>	
± <b>0.015 ppm</b>	◀ 1 Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.1 ppm	
± <b>0.015 ppm</b>	◀ 10 Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.1 ppm	
± <b>0.015 ppm</b>	◀ 100 Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.3 ppm	
± <b>0.015 ppm</b>	◀ 1 kΩ ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.8 ppm	
± <b>0.03 ppm</b>	◀ 10 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	<b>[HV MODEL]</b>	

<h2 style="margin: 0;">6622A-HV</h2> <p style="margin: 0; font-size: 0.8em;">HV Range: 1 mΩ ◀ ▶ 1 GΩ</p>		Low Ohms Ratios <sup>1</sup>				
		$R_s$ 1 Ω ▶	± 0.7 ppm	± 0.6 ppm		
		NOMINAL RATIO ▶	<b>0.001:1</b>		<b>0.01:1</b>	
		ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE <sup>1</sup> SPECIFICATION	RESISTANCE STANDARD	3 YEAR RATIO SPECIFICATIONS <sup>2</sup>				
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
<b>1 : 1</b>	◀ NOMINAL RATIO ▶	<b>0.1 : 1</b>	<b>1 : 1</b>	<b>10 : 1</b>	<b>100 : 1</b>	
± <b>0.02 ppm</b>	◀ 1 Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.1 ppm	
± <b>0.02 ppm</b>	◀ 10 Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.1 ppm	
± <b>0.02 ppm</b>	◀ 100 Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.3 ppm	
± <b>0.02 ppm</b>	◀ 1 kΩ ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.8 ppm	
± <b>0.03 ppm</b>	◀ 10 kΩ ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	± 3 ppm	
± <b>0.1 ppm</b>	◀ 100 kΩ ▶	± 0.7 ppm	± 0.2 ppm	± 0.3 ppm	± 6 ppm	
± <b>0.2 ppm</b>	◀ 1 MΩ ▶	± 1.5 ppm	± 0.4 ppm	± 0.6 ppm	± 8 ppm	
± <b>0.7 ppm</b>	◀ 10 MΩ ▶	± 4 ppm	± 1.0 ppm	± 2 ppm	<b>[MODEL 6530]</b>	
± <b>2.5 ppm</b>	◀ 100 MΩ ▶	± 8 ppm	± 3.5 ppm	± 6 ppm	<b>[MODEL 6530]</b>	

1 - Interchange specification (i.e. sometimes referred to as a self-calibration) and Low Ohms Ratio specifications - refer to 6622A Manual for additional information about Low Ohms and Interchange specifications.

2 - 3 Year Calibration interval with annual performance verification (automated).

3 - Specifications are based on 10 mW  $R_s$  power dissipation or the maximum current in  $R_s$  or the limit of 6622A output and temperature of 23°C ± 3°C.

4 - Ratio uncertainties Less than 0.08 :1 for  $R_s$  10 Ohm and below are calculated using 6623A Range Extender Series with the 6622A Series Bridge.

5 - Lowest possible  $R_x$  Ratio is defined as  $R_{xlow} = R_s \times 0.08$  and Maximum possible  $R_x$  Ratio is determined by  $R_{xhigh} = R_s \times 107.5$ .

6 - Maximum Upper Range is limited to 134 kΩ for 6622A, 6622A-XP and 6622A-XPS with the maximum  $R_s$  allowed as 10 kΩ.

7 - Maximum Upper Range is limited to 134 MΩ for 6622A-XR and 6622A-XPR with the maximum  $R_s$  allowed as 10 MΩ.

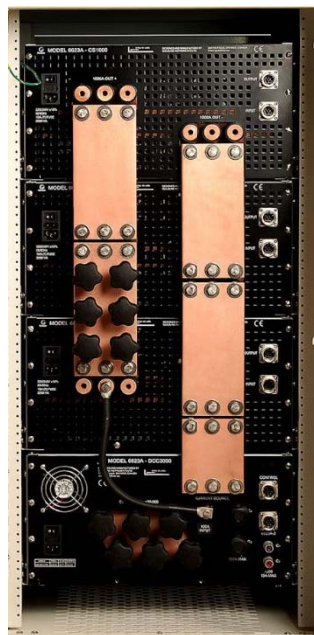
8 - Maximum Upper Range is limited to 1.34 GΩ for 6622A-HV with the maximum  $R_s$  allowed as 100MΩ based on 1000 V.

## 6622A Series of DCC Bridges

GENERAL SPECIFICATIONS			
Linearity	± 0.01 ppm of full scale (Full scale defined as 13.4:1 and 100:1)		
Display resolution (ppm)	Selectable (Programmable) from 0.0001 ppm to 10 ppm		
Temperature Coefficient	0.01 ppm/°C of reading		
Automatic current reversal rate (in seconds) s	4 sec to 1637 sec's programmable, increment of 1 second		
Fastest Measurement Sample Rate	2 seconds		
Communication	IEEE 488.2 (SCPI Based Language Instructions)		
Test current (for measurement to 100kΩ)	Usable range (±30V) compliance) (A)	10 μA ~ 150 mA (extension to 10,000A available)	
	Resolution (μA)	1 μA	
	Accuracy [error(ppm) + offset(A)]	±100 ppm ± 10 μA	
Test voltage (for measurement above 100kΩ)	V <sub>dc</sub> Range (±1mA compliance)	0 ~ 100 Vdc (XR and XPR models). HV Model has 0 ~ 1000 Vdc	
	Resolution (V)	1 V for Bridges with 100 Volt Module, 256 bit for 1000 Volt Model (≈4V)	
	Accuracy error (%)	± 0.2% of full scale voltage output	
Bridge Operating Temperature to Full Specifications	23°C ± 3°C	73°F ± 5°F	
Bridge Maximum Operating Range (<50% RH)	+18°C to +25°C	+65°F to +82°F	
Bridge Temperature Storage Range	-20°C to +60°C	-4°F to +140°F	
Power Requirements	VAC: 100V, 120V, 220V and 240V ± 10% / 50 or 60Hz ±5%, 200VA		
Dimensions (Width x Height x Depth)		Weight	
440 mm x 200 mm x 465 mm		27 kg	
17.3" x 7.8" x 18.3"		59.5 lbs	

## NEW - 6623A-Series of Modular Range Extenders

**Range Extenders** allow DCC Bridges to measure "lower" resistance values (including current shunts) at higher current. Using proprietary technologies, Guildline engineers have again provided our customers with the most value and flexibility in expanding their **shunt measurement** capability. For calibration at higher currents, additional range extenders **can be cascaded** by the 6622A to expand the maximum allowable current for **improved calibration uncertainty**. The range extender carries out polarity reversal automatically, at user selected intervals. Standard models are 6623A-3, 6623A-10, 6623A-150, 6623A-300, 6623A-450, 6623A-600 6623A-1000, 6623A-2000 and 6623A-3000, 6623A-6000, 6623A-10000, each with built-in current source with maximum currents of 3A, 10A, 150A, **300A**, 450A, 600A, **1000A**, 2000A, 3000A, 6000A, **10,000A** respectively. Pictures of the rear connections for the 300 Ampere (top right) and 3000 Ampere (left) models are shown.



Models with other maximum current levels are available in multiples of 150A. If you buy lower current models such as the 150A, and now need 900A, no worries. **Just return the unit to Guildline** and we will upgrade it to a 900A model for you. Your Investment is protected. NOTE that **NO external power supplies, NO external mechanical switches, and NO compressed air are required** for operation. This results in dramatically reducing the purchase/installation cost, as well as ongoing training, calibration support, and operating costs. The 6622A-150 and 6623A-300 can both be operated from a **single-phase 120VAC input** and do **NOT** require a dedicated 3 phase circuit.

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**For More information about the 6623A Range Extenders and Specifications, Please refer to the 6623A Series Datasheet.**



## NEW - 6622A "T" Option for Thermometry Applications

Using the **latest DC current comparator technology**, Guildline model 6622A Series are very **well suited for temperature calibration** and their measurement ranges are designed for thermometry. DCC bridges have inherently **better noise immunity** to external electromagnetic and mechanical noise. Measurements are conducted in **true four-terminal mode** so long test leads can be used. Since excitation current is DC, reactance introduced by the probe and probe leads does not affect measurement accuracy. **Thermal EMF is eliminated** by periodic polarity reversal that is **programmable by the user**. The built-in, extremely stable current supply permits selection of output currents between 20 $\mu$ A and 150mA to satisfy a wide range of sensitivity requirements. Root square values can be conveniently chosen from the instrument front panel or via software. **Temperature conversion and display** is done on the front panel, or on a PC using the BridgeWorks-C software

All 6622A models can be expanded to address temperature requirements without the need for a separate thermometry bridge, separate software, or manual calculations. The menu operation and calculations are done internally via firmware and the results can be viewed on the front panel in **ohms, °C, °F, and K**. The menu also provides the ability to change **Temperature Scales, display graphics**, and control all parameters.



One of the **key features** of the temperature option is how the unit is calibrated. This option means that the 6622A is specifically **tested** at the **lower currents** (1 mA) found in thermometry and these offsets are stored separately from the Resistance calibration constants.

Not only does Guildline provide the temperature option for the bridge, but check out our full line of thermometry options including our **new 3210T Thermometry Auto-Switch**. This adaptor provides programmable and individual constant keep warm current to all SPRT's connected substantially reducing the time for calibration versus the competition.

## Making the 6622A Series Even Better

Guildline provides a variety of standards to **support the 6622A Series** of Bridges. For the **ultimate in ease of use and wide** temperature operating environment, look at our 6634A Temperature Controlled Resistance Standards. These resistance standards are a rack or bench mount unit with up to 10-resistance values. The values are in a **shielded, self contained 30°C** temperature environment and usable in a laboratory environment of **23°C  $\pm$  5°C**. This series is extended in high values up to 100 T $\Omega$  by our model 6636. No more need for oil baths. For the **best in air resistances** see our 9334A, 9336 and 9337 Series of Air Resistance Standards.



For **multi-channel operation** look at our 6664C Scanners. These 8 or 16 Quad channel scanners can handle up to 2 A of current or voltages up to 1000Vdc. You can stack up to four scanners as needed with a total of 64 channels accessible by BridgeWorks Software.



For the best Unit Under Test (UUT) environmental control Guildline produces the **5030 Series of Precision Air Baths**. This series of programmable Air Baths not only maintain an **ultra stable 0.03°C** environment but also provide **EMI and EMF Shielding** within the high quality Stainless Steel Chamber. Dual Heaters/Coolers/Fans provide for operational redundancy and the unit is **fully IEEE 488 programmable**. **Control Resolution** is a **0.001°C** and a second channel is available for a second user programmable sensor that can be read directly on the front panel. This bath incorporates an extensive **Metrology based menu operation**.

And Guildline's **innovation** continues with the **66252 DMM Switch**. The purpose of this switch is to electrically isolate the Bridge, when using Resistance Standards that are connected to a scanner. This usefulness can be seen using a 5700 Calibrator as an example. The user is able to connect resistance standards that are on a scanner channel to Artifact calibrate the Calibrator and then simply switch over and run the complete Resistance verification of the 5700 values including the 1.9X Values.



# 6622A Series of DCC Bridges

Guildline also provides **full system solutions and full system integration**. Need a base system with one scanner and a resistance standard in a rack? Not a problem. Need a **6622A-XPR with 48 channels**, Resistance Standards and with **Range Extension to 900 A**? We can do it! In fact, Guildline has produced over one hundred 6622A based systems complete with Range Extension, Multi-Channel Scanners, and Resistance Standards all in a 36" rack. Units were supplied with all hardware, software installed, tested and verified. Need the **ultimate resistance measurement** in a single stand solution? Combine any one of the 6622A Series Bridges with a 6634A Temperature Stabilized Resistance Standard, a 150A to 600A Range Extender for low Ohm measurements, and a **6520 Digital Programmable Teraohmmeter**. Start measuring from **1 μΩ all the way to 10 PΩ**. Just ask what **Guildline can make for you**.



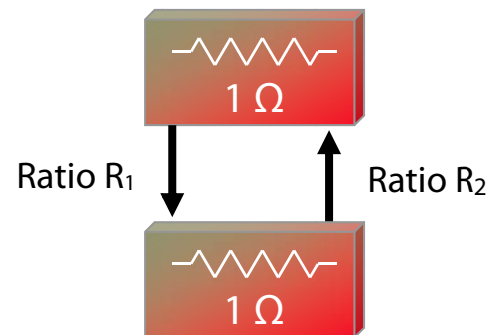
## Verification of Performance

Bridges are not self-calibrating. All Bridges must have an initial calibration done at time of manufacture, and subsequently must be verified or re-calibrated on a periodic time schedule. Competitors misleadingly state that their Bridges are self-calibrating but in reality their Bridges are calibrated the same way as all commercial bridges including Guildline's – via external resistance standards.

Historically the verification that a precision DCC Bridge is operating as per its last calibration was challenging. A Harmon type transfer standard was needed for the verification of a bridge's non 1:1 measurement ratios along with high technical skill levels. With the introduction of the 6622A multi-ratio bridge, the verification of performance can be carried out with ease. Frequent verification of the bridge performance can also provide insight into the bridge's short and long-term stability to improve user's confidence levels and uncertainties.

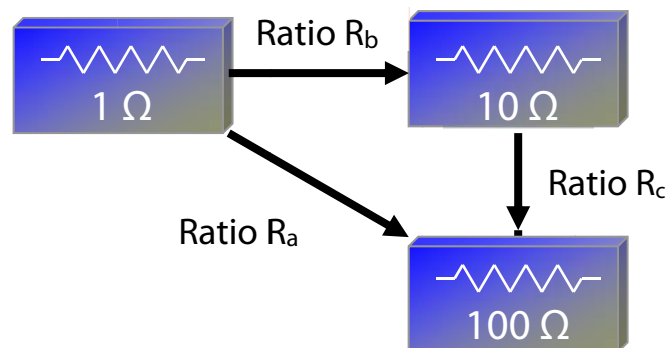
The 1:1 measurement ratio can be easily verified by interchange measurement tests using two stable standard resistors of same nominal values, as illustrated by the block diagram to the right. Bridge 1:1 measurement ratio error  $e_i$  (in ppm) is calculated using the following formula

$$e_i = (1/2) \cdot |R_1 \cdot R_2 - 1| \cdot 10^6$$



Non 1:1 measurement ratios, such as 10:1 and 100:1 ratios can be easily verified by closure measurement tests using three stable standard resistors, as illustrated by the block diagram to the right. Bridge non 1:1 measurement ratio error  $e_c$  (in ppm) is calculated using the following formula

$$e_c = (1/3) \cdot |R_a - R_b \cdot R_c| / R_a \cdot 10^6$$



Note: Resistance values in these block diagrams are only representative values and are selected for the illustration of methodology only.

## Warranty

**Over 59 Years of Guildline innovation** in engineering and design. **ONE BRIDGE** providing **complete expandability and flexibility** that meets your current and future measurement needs. Options that satisfy real measurement needs and provide complete investment protection. How can you improve? Simple! Offer an industry leading **2-Year Warranty** to show your confidence. All 6622A Series of DCC Bridges now come with a 2-year Warranty that covers both parts and labour.

## Service and Support

Guildline is pleased to announce that they are **ISO 17025 Accredited**. We have the widest range of resistance accredited with a range of **1  $\mu\Omega$  all the way to 10 P $\Omega$** . Whether you own a Guildline product and have other manufacturer's standards, **call today** and see what we can do for you.

ORDERING INFORMATION	
Model	Specify One Of Following Models (Bench or Rack)*
<b>6622A-B</b>	Base Accuracy, Range 100 k $\Omega$
<b>6622A-XR</b>	Base Accuracy, Extended Range to 100 M $\Omega$
<b>6622A-XP</b>	Extended Performance, Range 100 k $\Omega$
<b>6622A-XPR</b>	Extended Performance, Extended Range to 100 M $\Omega$
<b>6622A-XPS</b>	Extended Performance Special, Range 100 k $\Omega$
<b>6622A-HV</b>	Extended Performance, 1000 V, 1 G $\Omega$ Range
	*All Bridges include Calibration Certificate, Operator and Software manual, and one set of Rs/Rx Low Thermal Leads
/T	Add's Temperature Option to Bridge
/RC	Report of Calibration Available at Nominal Charge
/RT	Specifies Rear Terminals versus Front Terminals (Default)
SM6622A	Service Manual (Extra Charge)
<b>6622A SERIES OPTIONS</b>	
<b>BridgeWorks-UPG</b>	Upgrades BridgeWorks-R to BridgeWorks-C
/57XX UTL	BridgeWorks-C 57XX Resistance Calibration Utility
/3458 UTL	BridgeWorks-C 3458A Resistance Calibration Utility
/Controller	System Controller with IEEE and Software Integrated
IEEE-PCI	NI IEEE-488.2 Interface for a PCI slot (Win 9X/NT/ME)
IEEE-2m	NI IEEE-488.2 Interface cable, 2m double shielded
<b>6634A-X</b>	Temperature Stabilized Resistance Standard for 6622A Series
<b>6623</b>	100 A Direct Current Comparator Range Extender
66233	100 A Programmable Power Supply for 6623-100A
<b>6623A-3</b>	External 3A Range Extender for DCC Resistance Bridge
<b>6623A-150</b>	External 150A Range Extender for DCC Resistance Bridge
<b>6623A-300</b>	External 300A Range Extender for DCC Resistance Bridge
<b>6623A-450</b>	External 550A Range Extender for DCC Resistance Bridge
<b>6623A-600</b>	External 600A Range Extender for DCC Resistance Bridge
<b>6623A-1000</b>	External 1000A Range Extender for DCC Resistance Bridge
<b>6623A-2000</b>	External 2000A Range Extender for DCC Resistance Bridge
<b>6623A-3000</b>	External 3000A Range Extender for DCC Resistance Bridge
<b>6623A-6000</b>	External 6000A Range Extender for DCC Resistance Bridge
<b>6623A-10000</b>	External 10000A Range Extender for DCC Resistance Bridge
<b>6664C</b>	8 or 16 Channel, 2 A Low Thermal Scanner
<b>3210</b>	8 Channel Thermometry Adapter with Pre-Heat
<b>6664A-12</b>	SCW Lead pair with gold plated banana plugs, 2m in length
<b>SCW/18-30</b>	30 Meters Shielded, Copper, Low Thermal Wire 18 Gauge
Many other types of test and communication leads and accessories are available.	

**Guildline** IS DISTRIBUTED BY:

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